If looks could kill—
Other loaders would be dead!

Freedom Mount

The Freedom Mount™ series is built with the most cutting-edge technology by some of the smartest design engineers, experienced weld technicians, and brilliant research and development teams. So you’re getting the latest technological advances and a loader that isn’t in danger of becoming obsolete anytime soon. The new Freedom Mount™ loader is a prime example of a top of the line dynamically designed loader that offers the best visibility on the market, precision positioning, a triple-force arm, plug-n-play hidden hydraulic system, perfect bucket with double bolt-on cutting edge, one-piece mounting bracket, remote control coupler for lightening fast implement changes, and an all new mounting system that gives new meaning to the term quick on and off.
Intelligence at a glance...

Freedom-Mount™ Patented On & Off
The only loader with the freedom to use the bucket to take the loader on and off without the need for tools or dangerous kick stands.

Quick Mount Loader without Stands

Attachment Changes From the Cab
Easily change attachments from the comfort of your cab eliminating all the unnecessary trips in and out of the tractor cab.

Sleek - Line Free Interior Side Walls

Works with Fenders

Lowest Profile Fit

Great Visibility in All Directions

Smart Pac Lineless Cylinders

Engineered for Maximum Strength
The tapered, rib-free interior of this bucket empties quickly without sticking and is reinforced externally to absorb the shock of digging.

The Perfect Bucket

We are Better Connected...
Easily change attachments from the comfort of your cab eliminating all the unnecessary trips in and out of the tractor cab.

The only loader with the freedom to use the bucket to take the loader on and off without the need for tools or dangerous kick stands.

Intelligence
"THE LOADER SPECIALISTS"
FREEDOM MOUNT OVERVIEW
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THE LOADER SPECIALISTS

THE Envoy of the Loader Industry

-- Freedom Mount™ patented features

Get a load of these revolutionary patented Freedom Mount™ features you won’t find on any other loader.

The WOW factor

The styling of the new Freedom Mount loaders not only has an undeniable WOW factor, but the intelligent design which places the hydraulic hoses inside the sleek and sturdy arms, not only suppressing wear and tear, but the loader’s stream-lined profile allows for beautiful unencumbered visibility that no other loader comes close to offering.

Load monitoring

It’s easy to speed up repetitive tasks with the patented position indicators. The Height Indicator monitors load arm position from the ground to maximum height. The Level Indicator monitors the bucket’s position, not just at the level position, but at multiple positions from rolled back to fully dumped.

Hydra-Snap™

This isn’t just another coupling system, but a multi-unit, one-lever system that allows fast connection and disconnection of attachments. A unique design that allows you to hook up your loader and bucket back on the tractor providing stability and balanced weight distribution, enhancing the overall feel of performance and handling.

The perfect bucket

This construction grade bucket is a functional part of the Freedom Mount™ system. The most unique role this patented bucket can boast about is its proportionally correct characteristics which allow it to support the loader in the dinned down position. Featuring a clean rib-free interior with outside reinforcements and tapered design, this bucket empties materials quickly without sticking. Correctly positioned steel runners reinforce the bucket and help absorb the shock of digging. In addition to a high-carbon steel welded-in cutting edge, we’ve added an 8” bolt-on blade as a standard component. It is ideal for high horsepower tractors and everyday use.

The strength is in the design

As with all our previous loader designs, the tapered arm is the key to strength. Reduce strain on your tractor and carry larger payloads at the same time.

Triple force arm

Westendorf raises the bar once again with its Freedom Mount™ system. The double taper is the first line of defense. The second is the curved arch in the arm. The third is the box beam construction. Combine all three and you get a loader that matches the strength of today’s very powerful PFA tractors. So ahead and plow into an oversized pile of manure and raise your loader’s tower is a simple, auto-locking, self-guiding mounting system. The brackets have a composite design that is stronger and more versatile to accommodate today’s challenging sculpted frames. This clean bracket design perfectly blends the Freedom Mount loader to your tractor. Brackets have nearly double the surface area of other systems on the market, and they boast large easy-grease pins in all high wear locations.

Tailored

The Freedom Mount™ design makes it possible to position the loader and bucket back on the tractor providing stability and balanced weight distribution, enhancing the overall feel of performance and handling.

“I ordered a FM loader with the Cat Claw grapple. I use it mostly hauling hay and stock bales—haven’t moved a lot of brush yet, but it worked well on a couple cedar trees I removed from the fence line. The Cat Claw is excellent, and I can even dismount my loader without having to remove the grapple. It works great for stock bales; I even pick up two at one time and take them to the cattle yard saving myself multiple trips.”

Dave & Karla McGrain

Iowa

... I even pick up two stock bales at one time... saving myself multiple trips.
A revolution of innovation -- created just for you

- Low profile fit that looks great
- Maximum wheel clearance
- Attachment changes “from the cab”
- Quick mount loader without stands
- Great visibility in all directions
- All hydraulic lines are protected
- Box I-beam arm construction

Best visibility on the market
Whether you’re feeding cattle or stacking hay, every job requires clear visibility of the bucket and work area for efficiency. That’s why our arms were specifically designed to enable you to see in all directions, thanks to their arched low-profile fit that follows the hood of your tractor.

The arched arm allows ample room for maximum tire oscillation and allows adaptations to tractors with suspended front axles while maintaining a balanced fit. The hoses are routed internally to further enhance your view as well as your ability to see the couplers. This is a marked improvement over other loaders that sit high on the tractor and are known to cause tunnel vision and blind spots.

Tire freedom like you’ve never seen before
The Freedom Mount™ loaders are the ideal fit for FWA tractors in the 130 HP to 260 HP range. They fit large front tires while allowing you to keep fenders on most models. They also fit tractors with suspended front axles such as Triple Link and Terraglide or even New Holland’s Super Steer models while maintaining a low fit along the hood for optimum visibility while working.

Non-Smashing performance
Each bracket set includes a custom engineered grill guard. Provided for your tractor’s protection when handling unruly loads of brush or when working in tight areas such as up against the trailer’s side rail when stacking hay.

A “smart” idea
This new top-shelf series of cylinders flaunts an exclusive “smart pack” swaged barrel and LINELESS cylinder technology that automatically compresses the gland and its packings past the barrel’s edge during assembly and eliminates external hose fittings and hoses. Patents Pending.

Just plug it in - No wrenches
The smart pack cylinders are equipped with Plug In Play hydraulic fitting; the female fittings are docked in the end of the cylinder, so you simply “plug-in” the male ends to connect. Fittings feature a swivel so the hoses move freely and automatically adjust to varying pressures while working, eliminating wear from twisting.

I love the Freedom Mount loader; it’s a great piece of equipment, and it fits my John Deere great. I left the loader on for a year before I decided to try to take it off. I was amazed at how quick and easy it came off, and it was just as easy to put back on. It is far and away the easiest loader to mount and dismount that I’ve ever owned.”

Mike Recker - Iowa

On or Off in just less than 2 minutes
Westendorf’s patented Freedom Mount™ loaders truly allow you to auto-look and go to work without additional trips off the tractor. It does not require the use of tools or kick stands that can sink into the mud, which can become unsafe. Mounting and dismounting has achieved a new level of versatility so you can run your operation more efficiently. Enjoy this added freedom and remove that loader when it’s time to plant or do maintenance on your tractor.

This loader looks great AND it lays claim to the most ground-breaking dismounting and mounting process in decades.

A truly visionary concept
Imagine if you never had to worry about snaggling a hose or snapping of a fitting with a load of grizzly brush. We’ve reduced your maintenance time and repairs by eliminating external hoses, steel lines and fittings from both the cylinders and loader arms.

Custom options
Customize your Freedom Mount loader with:
- Top of the line electronic valve and joystick
- Comfort ride system
- Tines for running hydraulic attachments
- Custom tractor matching paint and decals

New
Engineered for maximum strength
The patented Freedom Mount™ bucket features a clean, rib-free interior with outside reinforcement and tapered design; this bucket simplifies materials quickly without sticking. Correctly positioned steel runners reinforce the bucket and absorb the shock of digging. Self-locking chain hooks, 8” bolt-on blade and tubular steel top rail fortiify this incredibly strong bucket against the most brutal working conditions.

Low profile fit that looks great
Maximum wheel clearance
Attachment changes “from the cab”
Quick mount loader without stands
Great visibility in all directions
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Box I-beam arm construction

A revolution of innovation -- created just for you

www.loaders.com

Freedom

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A revolution of innovation -- created just for you

www.loaders.com
Quality You Will Feel; Ingenuity You Will Use

The FM-540 loader is a step up from the popular TA-26 loader series with added strength, modern features and 13’ lift height. The patented triple-force arms, lineless hydraulic system, Freedom-Mount™ bucket, Hydra-Snap™ hydraulic manifolds, rotational indicators and log grease—from-the-end pins allow for exceptional performance on today’s powerful front-wheel assist tractors. Ideal for tractors with large front tires.

**FM-540**

**Base package:**
- 3-1/2” Smart Pac Lineless Bucket and Lift Cylinders
- Freedom-Mount™
- Remote Control Coupler
- Mounting & Hose Kit
- Radiator Grill Guard
- Hydra-Snap™
- Rotational Level Indicator
- Rotational Height Indicator
- 86” Large Capacity Bucket with Bolt-on Blade

**Options:**
- 3rd Steel Line
- Level UP Advantage
- Comfort Ride
- All Electronic Valve & Joystick Package
- Attachments (pp. 90-91)

FM-550

**Base package:**
- 3-1/2” Smart Pac Lineless Bucket & Lift Cylinders
- Freedom-Mount™
- Remote Control Coupler
- Mounting & Hose Kit
- Radiator Grill Guard
- Hydra-Snap™ Manifolds
- Rotational Level Indicator
- Rotational Height Indicator
- 98” Large Capacity Bucket with Bolt-On Blade

**Options:**
- 3rd Steel Line
- Level UP Advantage
- Comfort Ride
- All Electronic Valve & Joystick Package
- Attachments (pp. 90-91)

A - Westendorf doesn’t cut any corners where quality and longevity are concerned. Nearly 2” case hardened easy grease-from-the-end pins are located in all high wear areas.

B - This loader and its cylinders are equipped with new Plug ‘n’ Play hydraulic fittings; fittings do not require any wrenches and feature a swivel so the hoses move freely and automatically adjust to varying pressures while working, eliminating wear from flexing and twisting.

C - Have all the power you need and more to get the job done right without hassles of material spilling off the front edge of the bucket. Power-Linkage increases the implement angles for added power and strength you need to drive into a large hay bale or pile of manure and roll back the load to a water holding position.

D - Ensure you have the strength to match the powerful FWA tractors of today with the wide arm area, extended flange, and tapered box build.

See and Feel the difference

The FM-550 loader is designed for strength and functionality. Its sleek low-profile shape provides clearer sightlines and amazing visibility in all directions. The patented lineless cylinders and hydraulic system, superior free flow bucket, Hydra-Snap™, rotational indicators and extra heavy bucket with bolt-on blade offers heavy-duty users all the extras to match the higher demands of today’s large front-wheel assist tractors.

**FM-550**

**Base package:**
- 3-1/2” Smart Pac Lineless Bucket & Lift Cylinders
- Freedom-Mount™
- Remote Control Coupler
- Mounting & Hose Kit
- Radiator Grill Guard
- Hydra-Snap™
- Rotational Level Indicator
- Rotational Height Indicator
- 98” Large Capacity Bucket with Bolt-On Blade

**Options:**
- 3rd Steel Line
- Level UP Advantage
- Comfort Ride
- All Electronic Valve & Joystick Package
- Attachments (pp. 90-91)

Don’t be the last to know about this coveted loader series that is overflowing with user-friendly features and time-saving Freedom-Mount™ on and off system.
“Years ago my brother owned a WL-40, and we’d use that in our farming operation daily. When I bought my own farmstead, I needed to get myself a loader tractor. I had an IH 1086 and put a brand new WL-42 on that tractor in 1980. I’ve been using that loader every day since. I decided it was time to upgrade, and I wanted a Westendorf so I took a look at the FM-560 loader and was sold. All I needed to do was find a tractor to match it. I really like the looks of the loader; it’s a modern loader for a modern tractor. The day the tractor and loader were delivered, my son, Philip, liked it too; he took his girlfriend out for a cruise around the section.”

Dave and Karla McGrain - Iowa

FM-560

Dynamically designed for your tractor

The FM-560 loader is designed for larger 6 cylinder tractors. It has the same sleek low-profile patented Freedom Mount™ shape that provides the cleanest sightlines in the industry. The patented lineless cylinders and hydraulic system, Hydra-Snap™ manifolds, rotational indicators and larger heavy-duty bucket with bolt-on blade offer today’s heavy-duty user all the extras that he needs to match the higher demands of today’s large front-wheel assist tractors.

4WD up to 200 HP

7990# at 15’

Reaching new heights

Speed up operations efficiently with rotational indicators; these are great for repetitive tasks such as stacking hay and pallet work. The HEIGHT INDICATOR monitors loader position from the ground to max height, ideal for “knowing” where you need to be when stacking hay or loading a trailer. The LEVEL INDICATOR monitors the bucket’s position from rolled back to fully dumped.

FM-560 Base package:

- 3-1/2” Smart Pac Lineless Bucket & Lift Cylinders
- Freedom-Mount™
- Remote Control Coupler
- Mounting & Hose Kit
- Radiator Grill Guard
- Hydra-Snap™ Manifolds
- Rotational Level Indicator
- Rotational Height Indicator
- 98” Large Capacity Bucket with Bolt-On Blade

Options:

- 108” Lg. Capacity Bucket
- 3rd Steel Line
- Level UP Advantage
- Comfort Ride
- All Electronic Valve & Joystick Package
- Attachments (pp. 90-91)

Low Profile Fit that Looks Great

www.loaders.com
The Perfect Match!

**FM-570**  
4WD up to 210 HP  
7990# at 15’

A modern loader for a modern tractor

The FM-570 loader has all the same benefits of the FM-560, and it adapts to wider framed tractors with large front tires. It has the same sleek low-profile patented Freedom Mount™ shape that provides the clearest sightlines in the industry. The patented lineless cylinders and hydraulic system, Hydra-Snap™ manifolds, rotational indicators, free flow bucket and double tapered I-beam arms ensure you will have the strength in your loader to match the strength of your tractor.

**FM-570 Base package:**
- 3-1/2” Smart Pac Lineless Bucket Cylinders
- Freedom-Mount™
- Remote Control Coupler
- Mounting & Hose Kit
- Radiator Grill Guard
- Hydra-Snap™ Manifolds
- Rotational Level Indicator
- Rotational Height Indicator
- 98” Large Capacity Bucket

**FM-570 Options:**
- 108” Lg. Capacity Bucket
- 3rd Steel Line
- Level UP Advantage
- Comfort Ride
- All Electronic Valve & Joystick Package
- Attachments (pp. 90-91)

**FM-580**  
4WD up to 260 HP  
9460# at 16’

**Muscle you won’t believe**

The FM-580 is the grandaddy of the Freedom Mount™ series. It has all the same modern day features such as patented lineless cylinders and hydraulic system, Hydra-Snap™ manifolds, huge bucket with double bolt-on blade and double tapered I-beam arms ensure you will have the strength in your loader to match the strength of your tractor.

**FM-580 Base package:**
- 3-1/2” Smart Pac Lineless Bucket Cylinders
- 4’ Lineless Smart Pac Lift Cylinders
- Freedom-Mount™
- Remote Control Coupler
- Mounting & Hose Kit
- Radiator Grill Guard
- Hydra-Snap™ Manifolds
- Rotational Level Indicator
- 98” Large Capacity Bucket

**FM-580 Options:**
- 108” Lg. Capacity Bucket
- 3rd Steel Line
- Level UP Advantage
- Comfort Ride
- All Electronic Valve & Joystick Package
- Attachments (pp. 90-91)
**Remote Control coupler**

One feature that you will really appreciate

With every use, you’ll smile and give yourself a pat on the back for making a smart, value based purchase. Then smile a second time because you’re in the cab and not out in the sweltering heat or in below zero temperatures trying to hammer out pins or pry up levers.

---

**Freedom Mount™ Series Attachments**

- SS-I
- SS-II
- BH-15
- SQ-80
- SP-43
- SP-76
- SP-42
- SP-72
- SP-74
- GF-32
- FB-42
- DB-84
- DB-96
- DB-120
- SBB-8
- SBB-10
- SBB-12
- VP-96
- EB-34
- FL-42
- FL-48
- BC-5000
- BC-6000
- BC-8000
- BC-8800
- Z-47
- GF-184-3D

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**FM Performance Points**

- **A)** Lift Height
- **B)** Clearance
- **C)1)** Rollback Angle
- **C)2)** Dump Angle
- **D)** Reach at Max Height
- **E)** Reach at Ground Level

---

**Push A Button!**

**Change the Attachment**

– No trips in and out of the cab!

---

**Of course... we’re better connected than any loader on the market**

Our famous REMOTE CONTROL COUPLER will spoil you like no other because you can change attachments as you like by pushing a button inside the cab...

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**NEW**

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# FM Performance Points

<table>
<thead>
<tr>
<th>Tractor HP Rating (approximate)</th>
<th>FM-540</th>
<th>FM-550</th>
<th>FM-560</th>
<th>FM-570</th>
<th>FM-580</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lift Height (ground to pin - feet/inches)</td>
<td>13' / 156&quot;</td>
<td>14' / 168&quot;</td>
<td>15' / 180&quot;</td>
<td>15' / 180&quot;</td>
<td>16' / 192&quot;</td>
</tr>
<tr>
<td>Clearance (bucket dump - inches)</td>
<td>38&quot;</td>
<td>36&quot;</td>
<td>55&quot;</td>
<td>40&quot;</td>
<td>47&quot;</td>
</tr>
<tr>
<td>Rollback</td>
<td>38°</td>
<td>60°</td>
<td>38°</td>
<td>40°</td>
<td>40°</td>
</tr>
<tr>
<td>Dump Angle</td>
<td>36°</td>
<td>55°</td>
<td>40°</td>
<td>47°</td>
<td>47°</td>
</tr>
<tr>
<td>Reach at Max Height</td>
<td>35&quot;</td>
<td>18&quot;</td>
<td>9&quot;</td>
<td>9&quot;</td>
<td>12&quot;</td>
</tr>
<tr>
<td>Reach at Ground Level (to pin)</td>
<td>35&quot;</td>
<td>31&quot;</td>
<td>16&quot;</td>
<td>16&quot;</td>
<td>18&quot;</td>
</tr>
</tbody>
</table>

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**Lift Capacity - AWC** (31.5" from pin) | 3600 | 3860 | 3900 | 4180 | 4700 |
| Lift Capacity - at Pivot Pin | 5290 | 5670 | 6850 | 7440 | 7990 |
| Lift Cylinder - Std | 3-1/2" |
| Lift Cylinder - Std | 3-1/2" |
| Bucket Cylinder - Std | 3-1/2" |
| Bucket Sizes Available | 86" | 90", 90" |

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*For additional information on AWC Capacity - see page 11.

Note: These specifications are based on ASABE S301.3 standard. Specifications may vary depending on make and model of tractor, front axle configuration, tire size, hydraulic system and type of attachment. Design specifications are subject to change without notice or obligation.