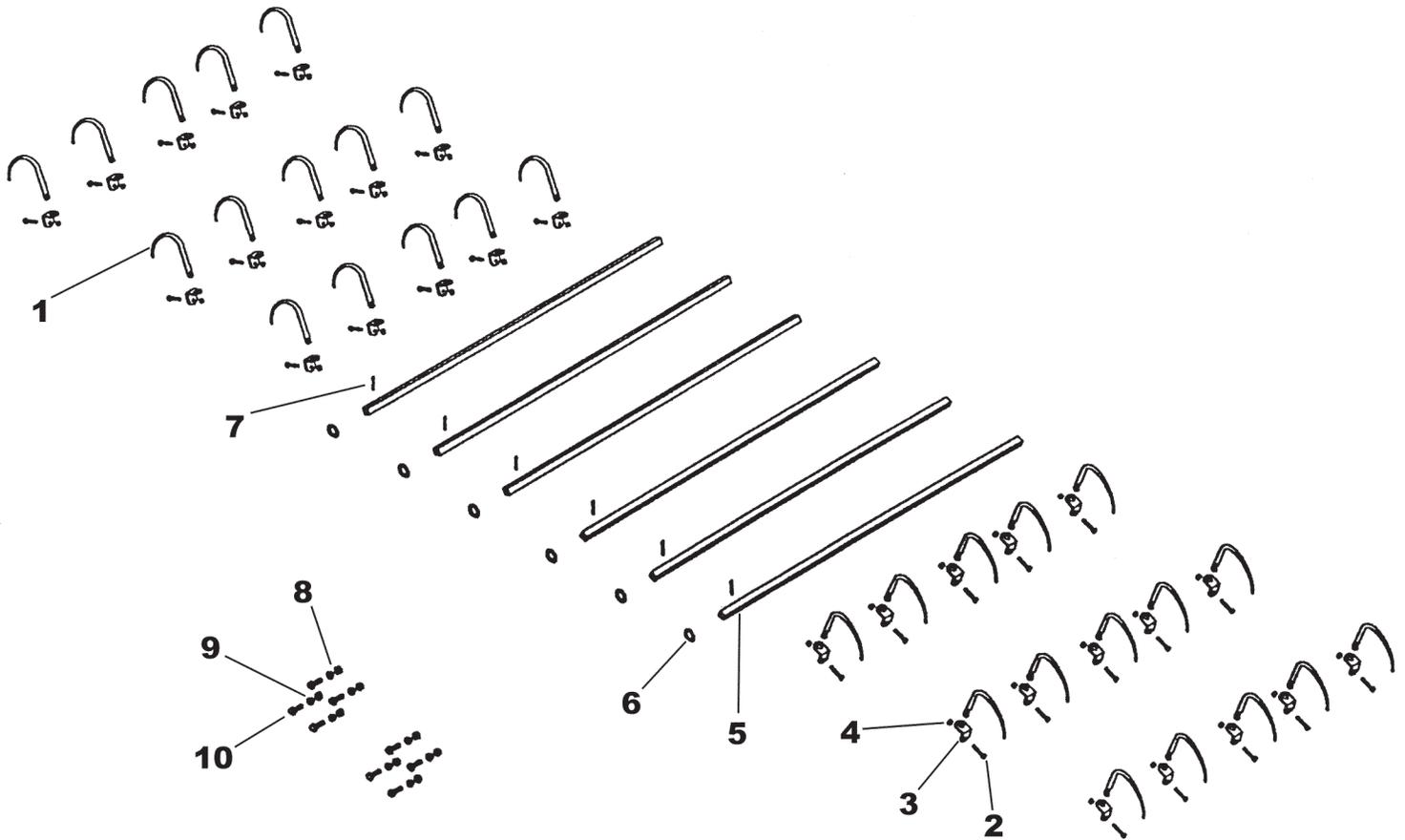


BASIC BALE HANDLER REPLACEMENT PARTS

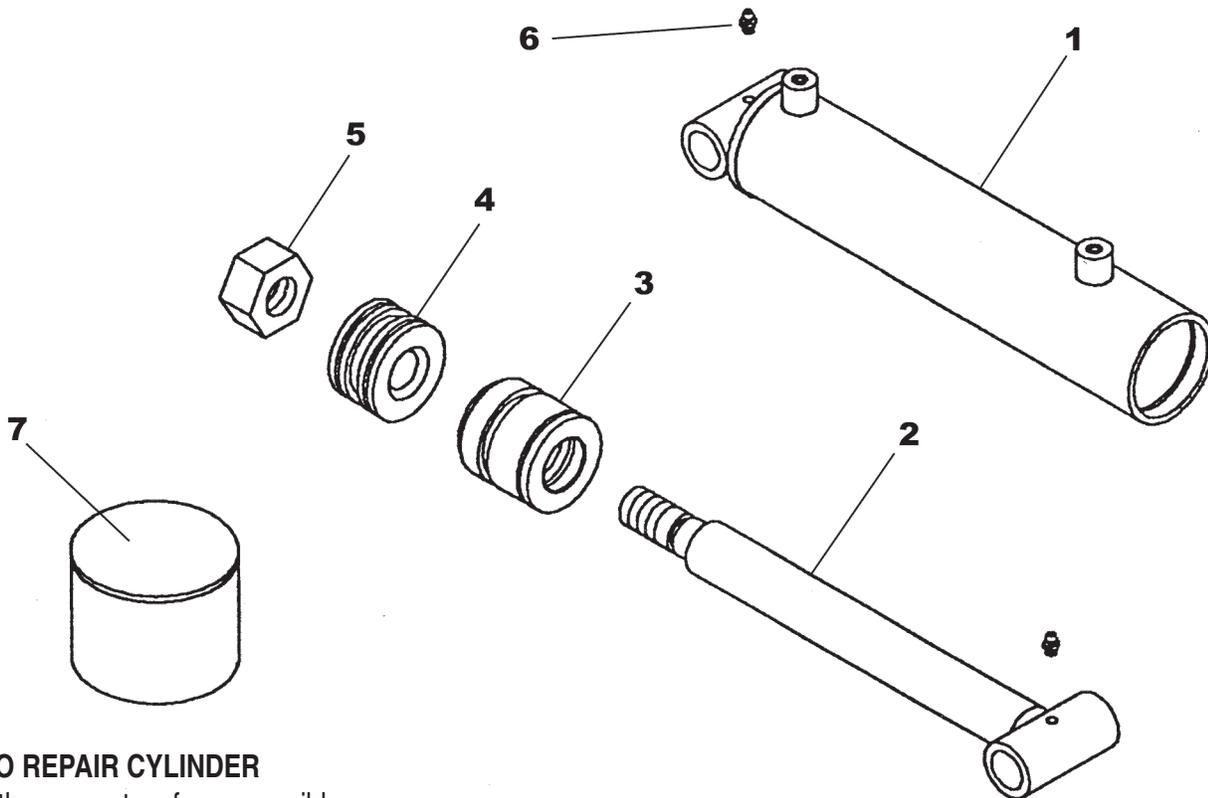
Ref.	Part No.	Description	Qty.	Ref.	Part No.	Description	Qty.
1	BHA-1AS	BALE HANDLER FRAME	1	11	PF-TA06	3/8" TEE UNION	2
2	BHA-40AS	PIVOT ARM ASSEMBLY	12	12	CTK0400032	1/4" COTTER KEY	8
3	BHA-41	PIVOT ARM PLATE	12	13	HHS0616016	3/8" X 1" BOLT	24
4	BHA-43	INSIDE PIVOT BUSHING	12	14	HHS0616024	3/8" X 1-1/2" BOLT	12
5	BHA-30AS	LINKAGE ASSEMBLY	2	15	HTN0616	3/8" LOCK NUT	36
6	*M-3	CYLINDER	2	16	FWW06	3/8" FLAT WASHER	12
7	BHA-50	PIN	4	17	**QC300AS	SNAP-ATTACH™ ADAPTER	2
8	PF-HPSE06	3/8" STREET ELBOW	2	18	HHS1011024	5/8" X 1-1/2" BOLT	8
9	H06012-66	12" HOSE	2	19	LWM10	5/8" LOCK WASHER	8
10	H06020-66	20" HOSE	2	20	HFN1011	5/8" NUT	8

* See individual page for parts breakdown. ** C-3 Adapters are standard for Westendorf loaders. Other adapters are available.
See instructions with the alternate adapter. C-3 KIT-1 Contains Ref. #18, 19, & 20



BASIC BALE HANDLER REPLACEMENT PARTS

Ref.	Part No.	Description	Qty.	Ref.	Part No.	Description	Qty.
1	BHA-99A	TOOTH	30	6	BHA-25	SPACER WASHER	6
2	HHS0616040	3/8" x 2-1/2"	30	7	CTK0400032	1/4" COTTER KEY	6
3	BHA-98A	TOOTH CLAMP	30	8	HFN1011	5/8" NUT	8
4	HTN0616	3/8" LOCK NUT	30	9	LWM10	5/8" LOCK WASHER	8
5	BHA-20	PIVOT TUBE	6	10	HHS1011024	5/8" x 1-1/2" BOLT	8



STEPS TO REPAIR CYLINDER

- 1) Extend the ram out as far as possible.
- 2) In the notch of the gland locate the snap ring eyes. Compress the snap ring with a snap ring pliers.
- 3) Remove the ram assembly (ram, gland, and piston) from the barrel.
- 4) Remove the jam and/or hex nut from the end of the ram.
- 5) Remove the piston and gland from ram. Notice the direction they are pointing so they can be properly assembled.
- 6) Remove the old seals and rings and replace them with the new seals and rings. (Seal kits are packaged for several different cylinders. You may have extra parts.)
- 8) Clean the cylinder with cleaner and a clean lint free cloth.
- 9) Lubricate the seals and rings to aid assembly.
- 10) Assemble the cylinder by reversing the order.

CYLINDER REPAIR TIPS

- When disassembling cylinders, keep the parts in correct orientation. Remove parts in sequence.
- Note the direction of the piston and gland. Lay out old seals and parts as they are removed.
- Assemble cylinder in the proper order; lubricate to aid assembly.
- Your cylinder may not require all the parts in the seal kit.

BALE HANDLER CYLINDER REPLACEMENT PARTS

Ref.	Part No.	Description	Qty.
1	M-301	CYLINDER BARREL	1
2	M-310	CYLINDER RAM	1
3	G-A	GLAND	1
4	P-A	PISTON	1
5	HFN1614	1" HEX NUT	1
6	ZER1805	GREASE FITTING	2
7	#1CK	SEAL REPAIR KIT	*

NOTE: Contains O-Rings, Back-Up Washers, Piston Rings, Snap Rings, and Seals to repair one cylinder.